

适用注塑机吨位：250~450ton
Injection Press Range: 250~450ton

EG-1000sII

EG-1000II



STEC-NC3a

升级多功能操作盒

Newly upgraded pendant with multi-function

功能更多样、操作更简单便捷

Variety function, more convenient and simpler operation

综合参数 | GENERAL SPECIFICATIONS

电源 Power Source	常用气压 Air Pressure	驱动方式 Drive System	姿势(气缸) Posture (Air Cylinder)	气动姿势部推力 (气压:0.5Mpa时) Air Cylinder Driving Force (Air Pressure at 0.5Mpa)		控制箱 Control Box
				最大可搬重量 Max. Load	姿势力矩 Posture Torque	
AC200V ±10% 50/60Hz(三相) 3 Phase	0.5Mpa	AC伺服马达 AC Servo Motor	90°固定 90°Fixed	标准姿势部 :5kg[10kg] (含夹具重量) Incl Chuck Weight	22N·m	STEC-NC3a

机种 Model	行程(移动量)(mm) Stroke				电源设备容量 (KVA) Electric Consumpton	最大消费电力 (KW) Max Power Consumpton	机器重量(kg) Net Weight		空气消耗量 (Nℓ/周期) Air Consumption (Nℓ/Cycle)
	制品上下 ⓅVertical	水口上下 ⓇVertical	前后 Crosswise	走行 Traverse			本体 Main Body	操作盒 Pendant	
EG-1000II	1000	—	90~1000	1800 [1600]	2.9	1.7	253	2.0	3.3
EG-1000sII		1050	Ⓟ 245~1000 Ⓡ 105~860		3.5	2.1	274		

Ⓟ []尺寸表示选项行程。
Ⓡ 本体重量包括控制箱及电缆线的重量。
Ⓟ表示制品侧手臂, R表示水口侧手臂。

Ⓡ Figure in [] shows option stroke.
Ⓡ Net weight includes the weight of interlock box and driver box.
Ⓟ In the column of stroke, Ⓟ stands for product side arm and Ⓡ stands for runner side arm.

标准功能 | STANDARD FUNCTIONS

取出侧 Product Extract Side	取出下降待机 Extractor descent stand-by	前进取出侧姿势控制 Crosswise product extract side posture control	吸着确认单元 (1回路) Vacuum confirmation unit (1circuit)	自由滑移取出 Free extract for under-cut mold		
走行 Traverse	走行途中姿势 Posture control during traverse	浇口途中开放 (走行/复归) Midway runner release (Move·Revert)	不良品排出 Defective product reject	初期不良品排出 Initial defective product reject	横走行待机 Delayed traverse	
落下侧 Product Release Side	落下侧下降途中姿势 Posture midway descent at release side	装箱点 Point packaging	自由装箱点 (8级, 共1024点) Point free packaging (8 stage, 1024 points)	输送带启动信号 Start signal of conveyor		
其它 Other	3国语言切换 (简体中文、日文、英文) Three language exchange (Simplified chinese, Japanese, English)	插入式用户编程 Easy NC steps (User program editing)	操作盒内置存储记忆 Internal storage memory	伺服休眠 Servo sleep feature		
	设定值隐藏功能 Default blind feature	背景灯自动OFF Backlight Auto OFF	伺服监视 (波形监视) Servo monitor (Wave shape monitor)	PASS动作后的直线距离显示功能 Direct distance display function after pass operation	记录器 Recorder	
	标准搭载成型机自动监视模式 Carrying with auto monitor mode	动力电源与控制电源分离 Separation of control and power supply	制振控制功能 Vibration control function	搭载高性能CPU,反应灵敏 Improvment in operation response with high-speed CPU		
	标配绝对编码器 Standard use of absolute encoder	保持菜单栏显示 Keep menu display	调整取出周期 EXTRACT CYCLE ADJUSTMENT	自动调整顶针开始定时器 EJECTOR TIMER AUTO ADJUSTMENT	段取换数据图片化显示 The data of step change display	
	加减速自动调整功能 Acceleration and deceleration auto adjustment function	冲突检知功能 Collision detect function	保养功能 Maintenance feature	周期确认运转 One cycle check operation	生产支援功能 Production control feature	
	成型周期自动联动 Mold cycle auto link	节能监测功能 Energy-saving monitor	平滑移动 Smooth movement	速度切换 Speed switching	段取换(读取/写入)密码分离 Password separation	自由装箱阶段复制 Replication of free packing
	进入禁止区域 Prohibited area	重量设定快捷显示 Quick display of weight setting	最适加减速 Most suitable speed	客户程序优化 Customer program optimization	连续补间(仅CNC) Continuous interpolation	

